

**REFINISH**

Technical Data Sheet TDS



Description

1K Plastprimer is a one-pack all-purpose filler for plastics.

This clear product can be used as an adhesion primer for the painting of all plastic parts used on cars which were not treated when produced, industry.

Technical details form supplied product

Viscosity, DIN4 20°C	12" ± 2
Solids Content %	13 ± 1
Density 20°C	0,984 ± 0,03
VOC content grams/litre	< 870
Packing	0,5L

Preparation

- Clean the surfaces with water (preferably warm) and detergent.
- Wash with S 750 Degraser.
- The product is ready to be used.
- Stir the product carefully before us.

Application

Gravity spray gun	Conventional	High transfer efficiently
Gun nozzle	1,3-1,4	1,3-1,4
Pistol pressure	2-3 bar	0.3-0.7 bar
Flash between coats	5-10 minutes @ 20°C	
Recommended film thicknes	3-5microns	
Maximum film thicknes	10 microns	

Drying

Application of primer/enamel	after 30 minutes - max 4 h.
------------------------------	-----------------------------

Additional information



Cleaning



Follow all safety requirements

These products are for professional use only

and are not to be used for purposes other than those specified.

The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

For further information please contact.

Manufacturer

SERANO Company
6, Skra str. 55236, Panorama
Thessaloniki - Greece
e-mail: info@bsrefinish.com
fax: +30 2310 341988
<http://www.bsrefinish.com>

Distributor



"BS Refinish" and BS Refinish logo are trademarks of SERANO Company.
Copyright © 2011 SERANO Company. All rights reserved.